

# A Review on Refrigeration System for Low Temperature

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**Abstract:** In this research, we look at a refrigeration system for low temperatures that has a zero-ozone depletion threshold and has a superior heat transfer characteristic, which results in a greater refrigerant effect. We will look at the primary function parts such as the evaporator, compressor, fan, refrigerant, and motor, as well as specialized subtleties of the parts in this paper. Power is the essential and most all inclusive proportion of all sort of work by person and nature. All that what occur on the planet in the statement of stream of energy is one of its structures. The vast majority utilize the humanity energy for contribution to their machines and accordingly about fills and control. Energy is a significant contribution to all areas of counters economy.

## I. Introduction

Every product necessitates a different storage temperature to maintain the quality of eatable or potable substance. With this in mind, a low-temperature refrigeration system has been built to maintain a 22 °C temperature. It is the demonstration of taking hotness from an enclosed matter and dismisses it somewhere else with the essential objective of decreasing and protecting the heat of the enclosed space or matter. The expression "cooling" alludes to any regular or counterfeit cycle that allows heat to be dispersed. Cryogenics is a term used to describe the technique of obtaining extremely cold temperatures artificially. Because cold is the absence of heat, it is better to "remove heat" rather than "add cold" to lower a temperature. Some type of work must be done in arrange to convince the next Law of Thermodynamics. Mechanical effort has typically been used to complete this task, but Magnetism, lasers, and other methods can also be used. All refrigeration, on the other hand, involves one of three main transfer of heat methods: radiation, conduction, or convection.[1]

- **Refrigeration Unit:** The term 'tonne of refrigeration' is used to describe the practical refrigeration unit. The refrigeration effect is formed by the identical melt of (1000kg) one tone of frost from and at 0°C in 24 hours is defined as a tonne of refrigeration. Because 335kJ/kg is the hidden heat of ice and refrigeration is of one tone. In real carry out, one tone of refrigeration is full as a equal to 210kj/min or 3.5 Kw.[2]
- **Performance Coefficient:** The coefficient of performance is the ratio of heat extracted in the refrigerator with the refrigerant work done. The theoretical coefficient of performance is another name for it. Theoretically, Mathematically  
C.O.P = Amount of heat extracted (Q)/(W)Amount of work done

$$Q = \text{heat extraction quantity in the refrigerator}$$

$$W = \text{quantity of occupation done.}$$

- **System of Refrigeration:** A device that keeps the temperature consistently lower than the ambient temperature is known as deep freezer. In added words, it is the unit which is closed and that transforms water to ice. It is commonly used for a variety of industrial applications, ranging from a tiny refrigerator to a large air conditioning facility. Compressor, Expansion device, Chilling chamber, Condenser, Evaporator [3] are the major components of a freezer.

**Main Functions and of major parts are-**

- Refrigerant Compressor:** A blower refrigerant, as the given name proposes, is a mechanism that packs the fume which will form the refrigerant with the help of evaporator and raises the strain to where the related concentration of temperature is higher than the cooling medium's. It in addition, flows the refrigerant all through the structure of refrigerating on a persistent premise. Since the forces of refrigerant require work, a blower should be controlled by central player of some kind or another.
- Refrigerant Condenser:** A condenser is a gadget that is used in the insistent side of a high pressure in framework of refrigeration. Its motivation is to eliminate heat from the blower brought about by the hot fume refrigerant release. The hotness from a condenser's hot fume refrigerant is wiped out first by moving it to the condenser cylinders' dividers, and in this manner from the cylinders to the consolidating or cooling medium. The limit of the refrigeration framework is the refrigerant which is used, and the type of cooling media nearby all impact the condenser decisions.
- Refrigerant Evaporator:** It is utilized in the refrigeration framework's low fume side. The extension valve of fluid refrigerant goes through the evaporator, now it bubbles and goes to fume. The reason for an evaporator is to retain heat from the climate of a medium that is being cooled with refrigerant. The temperature of the evaporator loop is low because of the temperature which is low of the refrigerant and it is inside the curl, which causes the evaporator to turn out to be crisp and remain cold. Since any hotness it retains is changed over to idle hotness as bubbling advances, the refrigerant's low temperature stays unaltered.
- Refrigeration Expansion gadget:** This gadget is called as the choking gadget or metering gadget, is a significant hardware that isolates the high and low tension sides of the refrigerating framework. It interfaces the collectors (which contain high-pressure fluid refrigerant) to the evaporator (containing fluid refrigerant at low tension).

- It keeps up with the ideal tension contrast with the low and high strain sides of the framework, so fluid refrigerant disintegrates at the planned strain in the evaporator.
- E. Refrigerant gadget:** Refrigerant is a hotness shipping material that assimilates heat from a low-temperature framework and disposes of it to a higher-temperature framework during its cycle (pressure, buildup, development, and dissipation) in the refrigeration framework.
- F. System Investigation:** The smoke pressure cycle in thermodynamics can be taken apart on an entropy versus temperature. At point 1 in the outline, the streaming refrigerant enters the blower as a splashed smoke. From direct 1 toward point 2, the smoke is isentropically (i.e., stuffed with reliable entropy) and courses out the blower as a superheated rage. From direct 2 toward point 3, the superheated smolder goes through piece of the condenser which dispenses with the superheat by cooling the smoke. Between point 3 and point 4, the smoke goes through the residue of the condenser and is thick into an inundated liquid. The development cycle occurs at fundamentally predictable pressure. Between centers 4 and 5, the drenched liquid refrigerant goes through the augmentation valve and goes through an unexpected reducing of strain. That cycle achieves the adiabatic glint dissemination and auto-refrigeration of a piece of the liquid (routinely, not actually half of the liquid bursts). The adiabatic blast disappearing process is isenthalpic (i.e., occurs at consistent enthalpy).[4]
- G. Parts Of Design The System:** As we realize that we need to plan the refrigeration framework for low creation framework and to check the presentation of our framework along these lines the accompanying hardware and frill are required and for actually looking at the exhibition, a few markers and meter are required. [5].

#### Factor of Heat Transfer Capacity

Though there are many component whereupon the hotness move limit of an evaporator depends are:

- Material In solicitation to have fast hotness move in an evaporator, the material used for the advancement of an evaporator circle should be a nice hotness guide. The material which isn't affected by the refrigerant should similarly be picked. Iron and steel can be used with all ordinary refrigerants. Metal and copper are used with regardless of refrigerants from soluble base.
- Temperature Difference between the refrigerant within the evaporator and the thing to be cooled expects a huge part in the hotness move cutoff of an evaporator.
- Speed of refrigerant impacts the hotness move breaking point of an evaporator. In case the speed refrigerant flowing through the evaporator grows, the overall hotness move coefficient furthermore increases. Nonetheless, this extended speed will cause more essential strain adversity.
- Heat Transfer is process for foaming is amazingly confounding that it is difficult to expect the hotness move coefficient. It is normal the part, for instance, dormant hotness impacts, surface strain, inundation temperature and the possibility of the solid surface. The foaming occurs in the going with two ways. Pool rising as it happens flooded evaporators Flow gurgling or

obliged convection rising as it occurs in direct augmentation evaporators. Right when hotness is add to a liquid from a brought down solid surface, the gurgling framework is called pool percolating. A basic condition for the occasion of pool gurgling is that the temperature of the warming surface outperforms the submersion temperature of the liquid. In this cycle, the smoke produce may outline bubbles, which create and henceforth separate themselves from the surface, climbing to the free surface due to softness impacts. Of course, the stream foaming or compelled convection percolating occurs in a streaming stream and the gurgling surface may it self are a piece of the stream passage. This quirk is generally associated with two phase flows through bound section. The course of pool gurgling is shown in fig. In this fig the hotness progress is plotted against the overflow temperature .the pool percolating examination have shown that the gurgling arrangement of liquid at its drenching temperature has the going with three indisputable regimes:[6]

- Interface dissemination occurs at the free surface plan of air pockets when the solid divider temperature  $t_w$  is definitely very few degree over the submersion temperature of evaporating substance ( $t_s$ ).
- Nucleate gurgling overflow temperature constructs, see the bubbles are outlined. These air pocket rises above the metal surface anyway combine preceding showing up at the liquid surface. Exactly when the overflow temperature is also extended, the air pockets rise and breakdown through the free surface by limit surface strain. This cooperation is called nucleated percolating.
- Film Boiling When the most outrageous hotness change limit is reached at point An as shown in fig all the warming surface gets covered with smolder bubbles causing the film percolating collaboration. Heat move for Nucleate foaming:

$C_f$  = soaked fluid Specific hotness  $T_w - T_s$  = Excess temperature  
 $h_{fg}$  = vaporization enthalpy  $C_{sf}$  = an exact consistent.

$Q/A$  = heat motion

$M_f$  = soaked fluid Viscosity

$\sigma$  = Surface pressure of fluid fume  $g$  = gravity Acceleration

$\rho_f$  = immersed fluid Density  $\rho_s$  = soaked fume Density

#### Capacity of Expansion Device

The extension gadget otherwise called the metering gadget or choking gadget it is a significant gadget that separates the high strain side and the low tension side of refrigerating framework. It is interfacing between the recipients (containing fluid refrigerant, high strain) & the evaporator (containing fluid refrigerant at low tension). The extension gadget fills following roles

1. It decrease high tension fluid refrigerant to low strain fluid refrigerant prior to being taken care of in to evaporator.
2. It keeps up with the ideal strain distinction with the low and high tension sides of the framework, so fluid refrigerant disintegrate at the planned tension in the evaporator.
3. It control the progression of refrigerant as indicated by the heap on the evaporator.[7]

#### Result Analysis

The result is analyzed in the form of time, supply voltage,

current drawn, and temperature of water and also the time of testing and power consumed etc. So, these are the features on which the refrigeration will work on low temperature.

**Table 1: Supply vs Temperature of Water**

Time	Supply voltage	Current drawn	Temp of Water	Time	Temp. of water
14:40	220	1.7	39.2	14:40	39.2
14:30	220	1.7	27.4	14:30	27.4
14:40	220	1.7	21.5	14:40	21.5
14:55	220	1.7	18.4	14:55	18.4

**Table 2: Scenario of Testing**

Time of Testing	30 mins
Temp Diff	27.5
Heat extracted	0.03330
Power Consumed	0.374
COP	0.0887

### Conclusion

A broad audit of the exploratory and hypothetical investigations has been made to give a synopsis of the improvement of framework execution for the fume pressure refrigeration frameworks. Framework change utilizing various procedures, for example, fume infusion has been introduced through profound evaluation of the writing. The outcomes uncovered that the fume infusion strategy gives low energy utilization, superior execution and lessens the warm weight on the blower as a result of diminishing the release temperature

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